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Mold design is one of the most challenging tasks in injection molding and it is crucial for successful profitable operations. The book compiles the experience of many seasoned designers and presents tried and tested molds that run successfully in production. For this fourth edition, changes and supplements were once again undertaken with the aim of representing the state of the art.

This text emphasizes the mechanical behavior of elastomers. It discusses the molecular and micro configuration of the rubber matrix and how they produce the observed mechanical behavior. The fatigue testing of specimens, curve fitting of equations to the test data, and the use of such equations in life prediction are covered comprehensively. Stress-strain testing and behavior are covered to the extent relevant to fatigue analysis. Also, the text covers the application of finite element analysis to components to determine high stress points which are vulnerable to fatigue failure. The book presents a very useful reference for practicing engineers charged with responsibility to design structural rubber components where fatigue life is a concern. It is aimed at aiding the design engineer in practical service life estimations and testing of rubber materials to that end.

Written to support an intensive short course on the subject. The material is presented as a subset of electronic warfare and is concerned primarily with systems which generate and radiate signals to interfere with hostile radar systems. Chapters deal with search and track radar range and angle count

The Engineering of Chemical Reactions focuses explicitly on developing the skills necessary to design a chemical reactor for any application, including chemical production, materials processing, and environmental modeling.

This book provides a structured methodology and scientific basis for engineering injection molds. The topics are presented in a top-down manner, beginning with introductory definitions and the big picture before proceeding to layout and detailed design of molds. The book provides very pragmatic analysis with worked examples that can be readily adapted to real-world product design applications. It will help students and practitioners to understand the inner workings of injection molds and encourage them to think outside the box in developing innovative and highly functional mold designs. This new edition has been extensively revised with new content that includes more than 80 new and revised figures and tables, coverage of development strategy, 3D printing, in-mold sensors, and practical worksheets, as well as a completely new chapter on the mold commissioning process, part approval, and mold maintenance.

This handbook was written for the injection molding product designer who has a limited knowledge of engineering polymers. It is a guide for the designer to decide which resin and design geometries to use for the design of plastic parts. It can also offer knowledgeable advice for resin and machine selection and processing parameters. Manufacturer and end user satisfaction is the ultimate goal.

The design of extrusion forming tools (dies and calibrators) is a difficult task usually performed by the employment of experimental trial-and-error procedures, which can hinder the performance and cost of the tools, may increase the time to market of new extruded products and limit their complexity. This book provides detailed information on the design of extrusion forming tools. It describes the main problems to be faced when designing dies and calibrators, the most relevant polymer properties to be considered in the design process, the specific problems related to several types of conventional extrusion dies, and recent developments on the design of special dies and process modeling. It is an updated and unique book on the subject, where each chapter is prepared by internationally recognized experts. Having in mind its nature, it is expected to become a useful reference book for higher education students (both undergraduate and graduate ones), teachers, researchers and engineers active in the extrusion industry.

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